



# Speedline

## POLYCO VP ADHESIVE DATA SHEET

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Use:	Bonding Polyco PVC Jacket
Color:	White and Clear
Base:	PVC Resin
Volatile Material:	Tetrahydrofuran, cyclohexanone
% Solids:	15%
Viscosity:	1200 CPS
Bonding Time:	20% strength immediately 80% within 2 hours 100% within 24 hours
Shelf Life:	1 year
Solvents for Clean Up:	MEK (Methylethylkeytone)
Service Temperature:	-25° - 140°F
Flash Point:	-7° F
Precautions:	Extremely Flammable. Do not use in confined areas as high concentration of vapors may be harmful.
Waybill Notation:	Cement N.O.S. (Red Label Required)

Conforms to ASTM D-2564  
NSF and USDA Approved